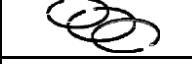
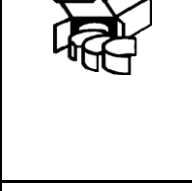
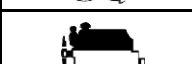
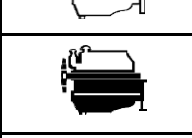
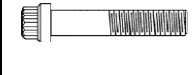


# CASE



ENGINE: 267D

|                                                                                              |       |        |                                                                              |
|----------------------------------------------------------------------------------------------|-------|--------|------------------------------------------------------------------------------|
| BORE: 4.125"                                                                                 | 4 Cyl | Diesel | NOTES: Indirect Injection, Flat Top Piston, 1.500" Pin, .156" Thrust Washers |
| APPLICATION: Crawlers: 750 After # 7070350;<br>Loader Backhoes: 680 CK; 680B Thru # 9103966; |       |        |                                                                              |

|                                                                                     | QTY | ITEM # | DESCRIPTION                                            | LETTERED ITEMS INCLUDED IN KIT |   |   |  |
|-------------------------------------------------------------------------------------|-----|--------|--------------------------------------------------------|--------------------------------|---|---|--|
|    | 1   | 924255 | In-Frame Kit: 680 CK, 680B Backhoes                    |                                |   | I |  |
|                                                                                     | 1   | 925255 | Out-of-Frame Kit: 680 CK, 680B Backhoes                |                                | O |   |  |
|                                                                                     |     |        |                                                        |                                |   |   |  |
|    | 4   | 121181 | Sleeve & Piston Assembly (1.500" Piston Pin)           |                                | O | I |  |
|                                                                                     | 4   | 121182 | Piston Assembly (1.500" Piston Pin)                    |                                |   |   |  |
|                                                                                     | 4   | 121176 | Cylinder Liner (Includes O-Rings)                      |                                |   |   |  |
|                                                                                     | 4   | 121119 | Cylinder Liner O-Ring Package                          |                                |   |   |  |
|                                                                                     | 1   | 121123 | Cylinder Liner Shim (.005")                            |                                |   |   |  |
|                                                                                     | 1   | 121124 | Cylinder Liner Shim (.010")                            |                                |   |   |  |
|    | 4   | 121178 | Piston Ring Set                                        |                                |   |   |  |
|   | 4   | 221114 | STD Rod Bearing                                        |                                | O | I |  |
|                                                                                     | 4   | 221115 | .002 Rod Bearing                                       |                                |   |   |  |
|                                                                                     | 4   | 221116 | .010 Rod Bearing                                       |                                |   |   |  |
|                                                                                     | 4   | 221117 | .020 Rod Bearing                                       |                                |   |   |  |
|                                                                                     | 4   | 221118 | .030 Rod Bearing                                       |                                |   |   |  |
|                                                                                     | 4   | 221119 | .040 Rod Bearing                                       |                                |   |   |  |
|  | 1   | 221131 | STD Main Bearing Set, wo/Thrust Washers                |                                | O | I |  |
|                                                                                     | 1   | 221132 | .002 Main Bearing Set, wo/Thrust Washers               |                                |   |   |  |
|                                                                                     | 1   | 221133 | .010 Main Bearing Set, wo/Thrust Washers               |                                |   |   |  |
|                                                                                     | 1   | 221134 | .020 Main Bearing Set, wo/Thrust Washers               |                                |   |   |  |
|                                                                                     | 1   | 221135 | .030 Main Bearing Set, wo/Thrust Washers               |                                |   |   |  |
|  | 1   | 221137 | STD Thrust Washer Set (.156")                          |                                | O | I |  |
|                                                                                     | 1   | 221159 | .012 Thrust Washer Set (.162")                         |                                |   |   |  |
|  | 1   | 321214 | Head Gasket Set                                        |                                | O | I |  |
|                                                                                     | 2   | 321148 | Positive Valve Seal Set, Optional (Not in Gasket Sets) |                                |   |   |  |
|                                                                                     | 2   | 321198 | Valve Cover Gasket                                     |                                |   |   |  |
|  | 1   | 321185 | Lower Gasket Set w/Seals: 680 CK, 680B Backhoes        |                                | O |   |  |
|                                                                                     | 1   | 321186 | Lower Gasket Set w/Seals: 750 Crawler                  |                                |   |   |  |
|                                                                                     | 1   | 321177 | Timing Cover Gasket                                    |                                |   |   |  |
|  | 1   | 321213 | Full Gasket Set w/Seals: 680 CK, 680B Backhoes         |                                |   |   |  |
|  | 1   | 321187 | Pan Gasket Set: 680 CK, 680B Backhoes                  |                                |   | I |  |
|                                                                                     | 1   | 321188 | Pan Gasket Set: 750 Crawler                            |                                |   |   |  |
|  | 1   | 321144 | Front Crank Seal                                       |                                |   |   |  |
|                                                                                     | 1   | 321145 | Front Wear Sleeve, Optional (Not in Gasket Sets)       |                                |   |   |  |
|                                                                                     | 1   | 321146 | Rear Crank Seal                                        |                                |   |   |  |
|                                                                                     | 1   | 321147 | Rear Crank Seal Kit, Optional (Not in Gasket Sets)     |                                |   |   |  |
|  | 4   | 221128 | Piston Pin Bushing (1.500" Pin)                        |                                |   |   |  |
|                                                                                     | 1   | 221136 | Cam Bearing Set                                        |                                |   |   |  |
|  | 8   | 721111 | Rod Bolt                                               |                                |   |   |  |
|                                                                                     | 2   | 721123 | Head Bolt Kit wo/Washers (6.000")                      |                                |   |   |  |

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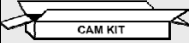
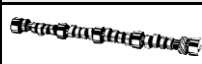
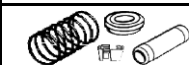
# CASE



ENGINE: 267D

BORE: 4.125" 4 Cyl Diesel NOTES: Indirect Injection, Flat Top Piston, 1.500" Pin, .156" Thrust Washers

APPLICATION: Crawlers: 750 After # 7070350;  
Loader Backhoes: 680 CK; 680B Thru # 9103966;

|                                                                                     | QTY | ITEM # | DESCRIPTION                                 | LETTERED ITEMS INCLUDED IN KIT |   |   |   |  |
|-------------------------------------------------------------------------------------|-----|--------|---------------------------------------------|--------------------------------|---|---|---|--|
|    |     |        |                                             |                                |   |   |   |  |
|    | 1   | 929129 | Valve Train Kit                             |                                |   |   | V |  |
|                                                                                     | 1   | 929329 | Basic Valve Kit                             |                                |   | B |   |  |
|    | 1   | 521127 | Camshaft                                    |                                |   |   |   |  |
|                                                                                     | 1   | 521119 | Cam Thrust Washer                           |                                |   |   |   |  |
|                                                                                     | 1   | 521121 | Cam Thrust Spring                           |                                |   |   |   |  |
|    | 8   | 521113 | Tappet                                      |                                |   |   |   |  |
|    | 4   | 421144 | Exhaust Valve                               |                                | B |   | V |  |
|                                                                                     | 4   | 421145 | Intake Valve                                |                                | B |   | V |  |
|    | 4   | 421139 | Exhaust Valve Guide                         |                                | B |   | V |  |
|                                                                                     | 4   | 421141 | Intake Valve Guide                          |                                | B |   | V |  |
|                                                                                     | 8   | 421142 | Valve Spring                                |                                | B |   | V |  |
|                                                                                     | 4   | 421115 | Valve Rotator                               |                                |   |   | V |  |
|                                                                                     | 16  | 421116 | Valve Keeper (Half)                         |                                | B |   | V |  |
|  | 4   | 421146 | Exhaust Valve Seat                          |                                |   |   |   |  |
|                                                                                     | 4   | 421147 | Intake Valve Seat                           |                                |   |   |   |  |
|  | 2   | 421223 | Exhaust Rocker Arm, Cylinder # 1, 3         |                                |   |   |   |  |
|                                                                                     | 2   | 421224 | Exhaust Rocker Arm, Cylinder # 2, 4         |                                |   |   |   |  |
|                                                                                     | 4   | 421225 | Intake Rocker Arm                           |                                |   |   |   |  |
|                                                                                     | 2   | 421122 | Rocker Arm Shaft                            |                                |   |   |   |  |
|  | 1   | 521174 | Cam Timing Gear                             |                                |   |   |   |  |
|                                                                                     | 1   | 521172 | Crank Timing Gear                           |                                |   |   |   |  |
|                                                                                     | 8   | 521126 | Push Rod                                    |                                |   |   |   |  |
|  | 1   | 621113 | New Oil Pump & Balancer Assembly            |                                |   |   |   |  |
|                                                                                     | 1   | 621122 | Oil Pump Gear w/Spline (3 Gear Balancer)    |                                |   |   |   |  |
|                                                                                     | 1   | 621123 | Oil Pump Gear w/Bushing (3 Gear Balancer)   |                                |   |   |   |  |
|                                                                                     | 1   | 621124 | Oil Pump Idler Shaft (3 Gear Balancer)      |                                |   |   |   |  |
|                                                                                     | 4   | 621143 | Balancer Shim (.002") (1)                   |                                |   |   |   |  |
|  | 1   | 121125 | Block Repair Sleeve, Lower Liner Pilot Bore |                                |   |   |   |  |
|                                                                                     | 1   | 721121 | Crankshaft                                  |                                |   |   |   |  |
|                                                                                     | 1   | 721127 | Balancer Drive Gear (106 Teeth)             |                                |   |   |   |  |
|                                                                                     | 1   | 721115 | Plug, Cam (2 3/8")                          |                                |   |   |   |  |
|                                                                                     | 1   | 721116 | Plug, Block (1 3/8")                        |                                |   |   |   |  |
|                                                                                     | 1   | 721125 | Plug, Block (1 3/4")                        |                                |   |   |   |  |
|                                                                                     | 4   | 721118 | Plug, Head External (1 5/8")                |                                |   |   |   |  |
|                                                                                     | 1   | 821139 | Thermostat                                  |                                |   |   |   |  |
|                                                                                     | 1   | 821131 | Block Heater                                |                                |   |   |   |  |
|                                                                                     | 1   | 821121 | Bypass Hose                                 |                                |   |   |   |  |
|                                                                                     | 4   | 821134 | Powrcel Body                                |                                |   |   |   |  |
|                                                                                     | 4   | 821135 | Powrcel Cap                                 |                                |   |   |   |  |

(1)For .005 Shim Use 621114 or .010 Shim Use 621115

CA-267-Q

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