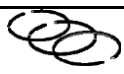


ENGINE: 251

BORE: 4.000"	4 Cyl	Gas	NOTES: 4.873" Liner Flange OD / 1.358" Pin / .156" Thrust Washers
APPLICATION: Industrial Tractors: 420, 425; Tractors: 400 Non-Super;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	924198	In-Frame Kit			I	
	1	925198	Out-of-Frame Kit		O		
	4	121114	Sleeve & Piston Assembly, 4.000" STD Bore		O	I	
	4	121275	Sleeve & Piston Assembly, 4.125" Overbore				
	4	121272	Piston Assembly, 4.000" STD Bore				
	4	121274	Piston Assembly, 4.125" Overbore				
	4	121186	Cylinder Liner, 4.000" STD Bore (Includes O-Rings)				
	4	121273	Cylinder Liner, 4.125" Overbore (Includes O-Rings)				
	4	121119	Cylinder Liner O-Ring Package				
	4	121187	Piston Ring Set, 4.000" STD Bore (3-3/32 1-1/4)				
	4	121178	Piston Ring Set, 4.125" Overbore (3-3/32 1-1/4)				
	4	221114	STD Rod Bearing		O	I	
	4	221115	.002 Rod Bearing				
	4	221116	.010 Rod Bearing				
	4	221117	.020 Rod Bearing				
	4	221118	.030 Rod Bearing				
	4	221119	.040 Rod Bearing				
	1	221131	STD Main Bearing Set, wo/Thrust Washers		O	I	
	1	221132	.002 Main Bearing Set, wo/Thrust Washers				
	1	221133	.010 Main Bearing Set, wo/Thrust Washers				
	1	221134	.020 Main Bearing Set, wo/Thrust Washers				
	1	221135	.030 Main Bearing Set, wo/Thrust Washers				
	1	221137	STD Thrust Washer Set (.156")		O	I	
	1	221159	.012 Thrust Washer Set (.162")				
	1	321134	Head Gasket Set		O	I	
	2	321287	Head Gasket				
	2	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)				
	2	321198	Valve Cover Gasket				
	1	321132	Lower Gasket Set w/Seals		O		
	1	321177	Timing Cover Gasket				
	1	321187	Pan Gasket Set			I	
	1	321218	Front Crank Seal				
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	321146	Rear Crank Seal				
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)				
	4	221161	Piston Pin Bushing (1.358" Pin)				
	1	221162	Cam Bearing Set (2.122" Cam)				
	8	721111	Rod Bolt				
	2	721126	Head Stud Kit w/Nuts & Washers				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

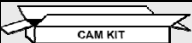
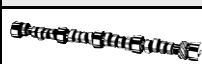
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CASE



ENGINE: 251

BORE: 4.000"	4 Cyl	Gas	NOTES: 4.873" Liner Flange OD / 1.358" Pin / .156" Thrust Washers
APPLICATION: Industrial Tractors: 420, 425; Tractors: 400 Non-Super;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
							
	1	521156	Camshaft				
	1	521121	Cam Thrust Spring				
	8	521129	Tappet				
	4	421217	Exhaust Valve, Gasoline & LP				
	4	421218	Intake Valve, Gasoline & LP				
	8	421219	Exhaust & Intake Valve Guide				
	8	421152	Valve Spring				
	4	421115	Exhaust Valve Rotator				
	16	421116	Valve Keeper (Half)				
	4	421221	Exhaust Valve Seat				
	4	421222	Intake Valve Seat				
	2	421223	Exhaust Rocker Arm, Cylinder # 1, 3				
	2	421224	Exhaust Rocker Arm, Cylinder # 2, 4				
	4	421225	Intake Rocker Arm				
	2	421122	Rocker Arm Shaft				
	1	NLA	Cam Timing Gear				
	1	521172	Crank Timing Gear				
	8	NLA	Push Rod				
	1	621126	Oil Pump Shaft				
	1	621127	Oil Pump Gear, w/Keyway				
	1	621128	Oil Pump Gear, wo/Keyway				
	1	721121	Crankshaft				
	1	721162	Plug, Cam (2 3/8")				
	1	721129	Plug, Block (1 3/8")				
	1	721131	Plug, Block (1 13/16")				
	4	721132	Plug, Head External (1 5/8")				
	1	821136	Thermostat (180 Degree)				
	1	821137	Bypass Hose				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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