

ENGINE: 207D After # 2869289

BORE: 4.000"	4 Cyl	Diesel	NOTES: Naturally Aspirated / 2.600" Combustion Bowl Diameter / 17:1 Compression Ratio
APPLICATION: Crawlers: 450B, 455B; Forklifts: 584C, 585C, 586C; Loaders: W11; Loader Backhoes: Late 580C; 580D;			

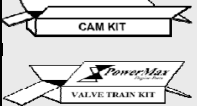
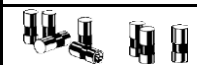
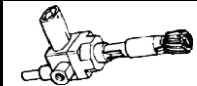
	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	924137	In-Frame Kit			I	
	1	925137	Out-of-Frame Kit	O			
	4	121192	Sleeve & Piston Assembly	O		I	
	4	121193	Piston Assembly				
	4	121194	Cylinder Liner (Includes O-Rings)				
	4	121195	Cylinder Liner O-Ring Package				
	4	121315	Cylinder Liner Shim (.005")				
	4	121316	Cylinder Liner Shim (.007")				
	4	121317	Cylinder Liner Shim (.012")				
	4	121318	Cylinder Liner Shim (.030")				
	4	121196	Piston Ring Set, w/Cast Liners Only				
	4	121221	Piston Ring Set, w/Chrome Liners				
	4	221164	STD Rod Bearing	O		I	
	4	221165	.002 Rod Bearing				
	4	221166	.010 Rod Bearing				
	4	221167	.020 Rod Bearing				
	4	221168	.030 Rod Bearing				
	1	221169	STD Main Bearing Set	O		I	
	1	221171	.002 Main Bearing Set				
	1	221172	.010 Main Bearing Set				
	1	221173	.020 Main Bearing Set				
	1	221174	.030 Main Bearing Set				
	1	321225	Head Gasket Set	O		I	
	2	321226	Positive Valve Seal Set, Optional (Not in Gasket Sets)				
	1	321227	Valve Cover Gasket				
	1	321231	Lower Gasket Set w/Seals	O			
	1	321235	Timing Cover Gasket				
	1	321234	Injection Pump Gear Cover Gasket				
	1	321229	Full Gasket Set w/Seals				
	1	321228	Pan Gasket Set			I	
	1	321236	Front Crank Seal				
	1	321237	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	321238	Rear Crank Seal				
	1	321239	Rear Wear Sleeve, Optional (Not in Gasket Sets)				
	4	221175	Piston Pin Bushing				
	1	221176	Cam Bearing Set				
	8	721134	Rod Bolt				
	8	721135	Rod Nut				
	1	721136	12 Pt Bolt & Stud Kit w/Washers (17 Bolts & 2 Studs)				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	929515	Cam Kit					C
	1	929132	Valve Train Kit		V			
	1	521132	Camshaft					C
	1	521133	Cam Thrust Plate					
	1	521134	Cam Key					
	1	521135	Cam Gear Lock Washer					
	8	521136	Tappet					C
	4	421155	Exhaust Valve		V			
	4	421156	Intake Valve		V			
	4	421157	Exhaust Valve Guide		V			
	4	421158	Intake Valve Guide		V			
	8	421159	Valve Spring		V			
	16	421161	Valve Keeper (Half)		V			
	8	421164	Valve Spring Retainer					
	8	421168	Valve Spring Seat (Cup)					
	4	421162	Exhaust Valve Seat					
	4	401121	Intake Valve Seat					
	4	421165	Rocker Arm, Right Hand					
	4	421166	Rocker Arm, Left Hand					
	2	421167	Rocker Arm Shaft					
	4	421247	Rocker Arm Shaft Spring					
	1	521137	Cam Timing Gear					
	1	521138	Crank Timing Gear					
	1	521139	Idler Gear w/Bushing					
	1	521141	Injection Pump Drive Gear					
	8	521142	Push Rod					
	1	621129	New Oil Pump					
	1	621131	Rebuilt Oil Pump					
	1	621132	Oil Pump Shim (.002")					
	1	621133	Oil Pump Shim (.005")					
	1	121198	Block Repair Sleeve, Lower Liner Pilot Bore					
	1	121197	Block Repair Ring, Upper Deck Counterbore					
	1	721137	Crankshaft					
	4	721171	Connecting Rod					
	1	721141	Cam Plug (2 1/8")					
	1	721138	Cam Plug (1 7/8")					
	3	721139	Plug, Head Internal (1")					
	1	721125	Plug, Head External (1 3/4")					
	1	821148	New Water Pump					
	1	821119	Thermostat (180 Degree)					
	1	821141	Block Heater					
	3	821128	Exhaust Manifold Stud, Clamps (2 5/8" Long)					
	2	821142	Exhaust Manifold Stud, Ends (1 3/4" Long)					
	5	821143	Exhaust Manifold Nut					