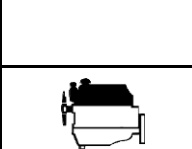
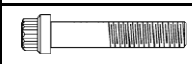


# CASE



ENGINE: 207D Thru # 2869289

|                                                                                                                                                                        |       |        |                                                              |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|--------|--------------------------------------------------------------|
| BORE: 4.000"                                                                                                                                                           | 4 Cyl | Diesel | NOTES: Naturally Aspirated / 2.240" Combustion Bowl Diameter |
| APPLICATION: Crawlers: 450 After # 3060305; 450B, 455B; Forklifts: 584C, 585C, 586C; Loader Backhoes: Early 580C; Trenchers: DH5 After # 1187960; Wheel Tractors: 580B |       |        |                                                              |

| QTY                                                                                 |  | ITEM # | DESCRIPTION                                                   | LETTERED ITEMS INCLUDED IN KIT |   |   |  |
|-------------------------------------------------------------------------------------|--|--------|---------------------------------------------------------------|--------------------------------|---|---|--|
|    |  | 1      | 924136 In-Frame Kit (1)                                       |                                |   | I |  |
|                                                                                     |  | 1      | 925136 Out-of-Frame Kit (1)                                   |                                | O |   |  |
|                                                                                     |  |        |                                                               |                                |   |   |  |
|    |  | 4      | 121199 Sleeve & Piston Assembly (1)                           |                                | O | I |  |
|                                                                                     |  | 4      | 121211 Piston Assembly (1)                                    |                                |   |   |  |
|                                                                                     |  | 4      | 121194 Cylinder Liner (Includes O-Rings)                      |                                |   |   |  |
|                                                                                     |  | 4      | 121195 Cylinder Liner O-Ring Package                          |                                |   |   |  |
|                                                                                     |  | 4      | 121315 Cylinder Liner Shim (.005")                            |                                |   |   |  |
|                                                                                     |  | 4      | 121316 Cylinder Liner Shim (.007")                            |                                |   |   |  |
|                                                                                     |  | 4      | 121317 Cylinder Liner Shim (.012")                            |                                |   |   |  |
|    |  | 4      | 121196 Piston Ring Set, w/Cast Liners Only                    |                                |   |   |  |
|                                                                                     |  | 4      | 121221 Piston Ring Set, w/Chrome Liners                       |                                |   |   |  |
|    |  | 4      | 221164 STD Rod Bearing                                        |                                | O | I |  |
|                                                                                     |  | 4      | 221165 .002 Rod Bearing                                       |                                |   |   |  |
|                                                                                     |  | 4      | 221166 .010 Rod Bearing                                       |                                |   |   |  |
|                                                                                     |  | 4      | 221167 .020 Rod Bearing                                       |                                |   |   |  |
|                                                                                     |  | 4      | 221168 .030 Rod Bearing                                       |                                |   |   |  |
|   |  | 1      | 221169 STD Main Bearing Set                                   |                                | O | I |  |
|                                                                                     |  | 1      | 221171 .002 Main Bearing Set                                  |                                |   |   |  |
|                                                                                     |  | 1      | 221172 .010 Main Bearing Set                                  |                                |   |   |  |
|                                                                                     |  | 1      | 221173 .020 Main Bearing Set                                  |                                |   |   |  |
|                                                                                     |  | 1      | 221174 .030 Main Bearing Set                                  |                                |   |   |  |
|  |  | 1      | 321225 Head Gasket Set                                        |                                | O | I |  |
|                                                                                     |  | 2      | 321226 Positive Valve Seal Set, Optional (Not in Gasket Sets) |                                |   |   |  |
|                                                                                     |  | 1      | 321227 Valve Cover Gasket                                     |                                |   |   |  |
|  |  | 1      | 321231 Lower Gasket Set w/Seals (All Pans)                    |                                | O |   |  |
|                                                                                     |  | 1      | 321235 Timing Cover Gasket                                    |                                |   |   |  |
|                                                                                     |  | 1      | 321234 Injection Pump Gear Cover Gasket                       |                                |   |   |  |
|  |  | 1      | 321229 Full Gasket Set w/Seals (All Pans)                     |                                |   |   |  |
|                                                                                     |  |        |                                                               |                                |   |   |  |
|  |  | 1      | 321228 Pan Gasket Set: Except 580B                            |                                |   | I |  |
|                                                                                     |  | 1      | 321232 Pan Gasket Set: 580B (Steel Pan)                       |                                |   | I |  |
|                                                                                     |  | 1      | 321233 Pan Gasket Set: 580B (Cast Pan)                        |                                |   | I |  |
|  |  | 1      | 321236 Front Crank Seal                                       |                                |   |   |  |
|                                                                                     |  | 1      | 321237 Front Wear Sleeve, Optional (Not in Gasket Sets)       |                                |   |   |  |
|                                                                                     |  | 1      | 321238 Rear Crank Seal                                        |                                |   |   |  |
|                                                                                     |  | 1      | 321239 Rear Wear Sleeve, Optional (Not in Gasket Sets)        |                                |   |   |  |
|  |  | 4      | 221175 Piston Pin Bushing                                     |                                |   |   |  |
|                                                                                     |  | 1      | 221176 Cam Bearing Set                                        |                                |   |   |  |
|  |  | 8      | 721134 Rod Bolt                                               |                                |   |   |  |
|                                                                                     |  | 8      | 721135 Rod Nut                                                |                                |   |   |  |
|                                                                                     |  | 1      | 721136 12 Pt Bolt & Stud Kit w/Washers (17 Bolts & 2 Studs)   |                                |   |   |  |

(1)Can Upgrade to Late Shallow Bowl Pistons in Sets if Nozzles are Upgraded

CA-207-A

4/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

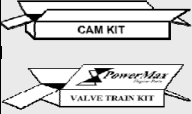
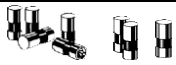
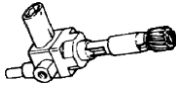
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# CASE



ENGINE: 207D Thru # 2869289

|                                                                                                                                                                        |       |        |                                                              |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|--------|--------------------------------------------------------------|
| BORE: 4.000"                                                                                                                                                           | 4 Cyl | Diesel | NOTES: Naturally Aspirated / 2.240" Combustion Bowl Diameter |
| APPLICATION: Crawlers: 450 After # 3060305; 450B, 455B; Forklifts: 584C, 585C, 586C; Loader Backhoes: Early 580C; Trenchers: DH5 After # 1187960; Wheel Tractors: 580B |       |        |                                                              |

|                                                                                     | QTY | ITEM # | DESCRIPTION                                 | LETTERED ITEMS INCLUDED IN KIT |   |  |  |   |
|-------------------------------------------------------------------------------------|-----|--------|---------------------------------------------|--------------------------------|---|--|--|---|
|    | 1   | 929515 | Cam Kit                                     |                                |   |  |  | C |
|                                                                                     |     |        |                                             |                                |   |  |  |   |
|                                                                                     |     |        |                                             |                                |   |  |  |   |
|                                                                                     | 1   | 929132 | Valve Train Kit                             |                                | V |  |  |   |
|    | 1   | 521132 | Camshaft                                    |                                |   |  |  | C |
|                                                                                     | 1   | 521133 | Cam Thrust Plate                            |                                |   |  |  |   |
|                                                                                     | 1   | 521134 | Cam Key                                     |                                |   |  |  |   |
|                                                                                     | 1   | 521135 | Cam Gear Lock Washer                        |                                |   |  |  |   |
|    | 8   | 521136 | Tappet                                      |                                |   |  |  | C |
|    | 4   | 421155 | Exhaust Valve                               |                                | V |  |  |   |
|                                                                                     | 4   | 421156 | Intake Valve                                |                                | V |  |  |   |
|    | 4   | 421157 | Exhaust Valve Guide                         |                                | V |  |  |   |
|                                                                                     | 4   | 421158 | Intake Valve Guide                          |                                | V |  |  |   |
|                                                                                     | 8   | 421159 | Valve Spring                                |                                | V |  |  |   |
|                                                                                     | 16  | 421161 | Valve Keeper (Half)                         |                                | V |  |  |   |
|                                                                                     | 8   | 421164 | Valve Spring Retainer                       |                                |   |  |  |   |
|                                                                                     | 8   | 421168 | Valve Spring Seat (Cup)                     |                                |   |  |  |   |
|  | 4   | 421162 | Exhaust Valve Seat                          |                                |   |  |  |   |
|                                                                                     | 4   | 401121 | Intake Valve Seat                           |                                |   |  |  |   |
|  | 4   | 421165 | Rocker Arm, Right Hand                      |                                |   |  |  |   |
|                                                                                     | 4   | 421166 | Rocker Arm, Left Hand                       |                                |   |  |  |   |
|                                                                                     | 2   | 421167 | Rocker Arm Shaft                            |                                |   |  |  |   |
|  | 1   | 521137 | Cam Timing Gear                             |                                |   |  |  |   |
|                                                                                     | 1   | 521138 | Crank Timing Gear                           |                                |   |  |  |   |
|                                                                                     | 1   | 521139 | Idler Gear w/Bushing                        |                                |   |  |  |   |
|                                                                                     | 1   | 521141 | Injection Pump Drive Gear                   |                                |   |  |  |   |
|                                                                                     | 8   | 521142 | Push Rod                                    |                                |   |  |  |   |
|  | 1   | 621129 | New Oil Pump                                |                                |   |  |  |   |
|                                                                                     | 1   | 621131 | Rebuilt Oil Pump                            |                                |   |  |  |   |
|                                                                                     | 1   | 621132 | Oil Pump Shim (.002")                       |                                |   |  |  |   |
|                                                                                     | 1   | 621133 | Oil Pump Shim (.005")                       |                                |   |  |  |   |
|  | 1   | 121198 | Block Repair Sleeve, Lower Liner Pilot Bore |                                |   |  |  |   |
|                                                                                     | 1   | 121197 | Block Repair Ring, Upper Deck Counterbore   |                                |   |  |  |   |
|                                                                                     | 1   | 721137 | Crankshaft                                  |                                |   |  |  |   |
|                                                                                     | 4   | 721171 | Connecting Rod                              |                                |   |  |  |   |
|                                                                                     | 1   | 721141 | Cam Plug (2 1/8")                           |                                |   |  |  |   |
|                                                                                     | 1   | 721138 | Cam Plug (1 7/8")                           |                                |   |  |  |   |
|                                                                                     | 1   | 721139 | Plug, Block Filter Adapter Hole (1")        |                                |   |  |  |   |
|                                                                                     | 3   | 721139 | Plug, Head Internal (1")                    |                                |   |  |  |   |
|                                                                                     | 1   | 721125 | Plug, Head External (1 3/4")                |                                |   |  |  |   |
|                                                                                     | 1   | 821148 | New Water Pump                              |                                |   |  |  |   |
|                                                                                     | 1   | 821119 | Thermostat (180 Degree)                     |                                |   |  |  |   |
|                                                                                     | 1   | 821141 | Block Heater                                |                                |   |  |  |   |
|                                                                                     | 3   | 821128 | Exhaust Manifold Stud, Clamps (2 5/8" Long) |                                |   |  |  |   |
|                                                                                     | 2   | 821142 | Exhaust Manifold Stud, Ends (1 3/4" Long)   |                                |   |  |  |   |
|                                                                                     | 5   | 821143 | Exhaust Manifold Nut                        |                                |   |  |  |   |