

CASE



ENGINE: G188B

BORE: 3.8125"	4 Cyl	Gas	NOTES:
APPLICATION: Combines: 600; Crawlers: 450; Loaders: W5A, 500 LK; Tractors: 630, 640; Wheel Tractors: 580B; Windrowers: 1255;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	924219	In-Frame Kit			I	
	1	925219	Out-of-Frame Kit		O		
	4	121224	Sleeve & Piston Assembly		O	I	
	4	121226	Piston Assembly				
	4	121227	Cylinder Liner (Includes O-Rings)				
	4	121218	Cylinder Liner O-Ring Package				
	1	121225	Piston Ring Set				
	4	221186	STD Rod Bearing		O	I	
	4	221187	.002 Rod Bearing				
	4	221188	.010 Rod Bearing				
	4	221189	.020 Rod Bearing				
	4	221191	.030 Rod Bearing				
	1	221193	STD Main Bearing Set		O	I	
	1	221194	.002 Main Bearing Set				
	1	221195	.010 Main Bearing Set				
	1	221196	.020 Main Bearing Set				
	1	221197	.030 Main Bearing Set				
	1	321244	Head Gasket Set		O	I	
	2	321226	Positive Valve Seal Set, Optional (Not in Gasket Sets)				
	1	321227	Valve Cover Gasket				
	1	321245	Lower Gasket Set w/Seals (All Pans)		O		
	1	321246	Timing Cover Gasket				
	1	321247	Full Gasket Set w/Seals (All Pans)				
	1	321228	Pan Gasket Set (Pan w/o/Ears)			I	
	1	321232	Pan Gasket Set (Steel Pan w/Ears)			I	
	1	321233	Pan Gasket Set (Cast Pan w/Ears)			I	
	1	321236	Front Crank Seal				
	1	321237	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	321238	Rear Crank Seal				
	1	321239	Rear Wear Sleeve, Optional (Not in Gasket Sets)				
	4	221198	Pin Bushing				
	1	221199	Cam Bearing Set				
	8	721154	Rod Bolt				
	8	721135	Rod Nut				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	929516	Cam Kit					C
	1	929135	Valve Train Kit		V			
	1	521144	Camshaft					C
	1	521133	Cam Thrust Plate					
	1	521134	Cam Key					
	1	521135	Cam Gear Lock Washer					
	8	521145	Tappet					C
	4	421172	Exhaust Valve		V			
	4	421173	Intake Valve		V			
	4	421174	Exhaust Valve Guide		V			
	4	421157	Intake Valve Guide		V			
	4	421175	Exhaust Valve Spring		V			
	4	421159	Intake Valve Spring		V			
	4	421176	Rotocap Assembly (Rotator & Spring)		V			
	16	421161	Valve Keeper (Half)		V			
	4	421164	Valve Spring Retainer					
	8	421168	Valve Spring Seat (Cup)					
	4	421162	Exhaust Valve Seat					
	4	401128	Intake Valve Seat					
	4	421165	Rocker Arm, Right Hand					
	4	421166	Rocker Arm, Left Hand					
	2	421167	Rocker Arm Shaft					
	4	421247	Rocker Arm Shaft Spring					
	1	521146	Cam Timing Gear					
	1	521143	Crank Timing Gear, Early (1.062" Wide) Use w/Spacer					
	1	521138	Crank Timing Gear, Late (1.156" Wide) Crank wo/Spacer					
	8	521147	Push Rod					
	1	621137	New Oil Pump					
	1	621132	Oil Pump Shim (.002")					
	1	621133	Oil Pump Shim (.005")					
	1	121198	Block Repair Sleeve, Lower Liner Pilot Bore					
	1	721151	Crankshaft, Early Engine w/Pilot Bushing					
	1	721149	Crankshaft, Late Engine w/Internal Drive Spline					
	1	721141	Plug, Cam (2 1/8")					
	1	721139	Plug, Block Filter Adapter Hole (1")					
	2	721155	Plug, Head External Top (7/8" Flat Type)					
	1	721156	Plug, Head External Rear (1 1/8")					
	1	821148	New Water Pump: 580B w/Shuttle Trans (A38082 Casting)					
	1	821156	New Water Pump: Except 580B w/A38082 Casting					
	1	821145	Thermostat (180 Degree)					
	1	821141	Block Heater					

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