

CASE



ENGINE: G148

BORE: 3.375"	4 Cyl	Gas	NOTES: Years 1955-1960 / 2.250" Main Journal Dia
APPLICATION: (Pan wo/Ears & 3.375" Rr Seal) Crawlers: 310,310C,320,420; Tractors: 300,300B,310B,311B,312,320; (Pan wo/Ears & 4.000" Rear Seal) Wheel Tractors: 420BD; (Pan w/Ears & 3.375" Rear Seal) Tractors: 400B, 410B, 411B; (Pan w/Ears & 4.000" Rear Seal) Wheel Tractors: 420B;			

QTY ITEM # DESCRIPTION			LETTERED ITEMS INCLUDED IN KIT							
	1	924124	In-Frame Kit (Pan wo/Ears)							I
	1	924126	In-Frame Kit (Pan w/Ears)							I
	1	925124	Out-of-Frame Kit (Pan wo/Ears & 3.375" Rear Seal)				O			
	1	925125	Out-of-Frame Kit (Pan wo/Ears & 4.000" Rear Seal)				O			
	1	925127	Out-of-Frame Kit (Pan w/Ears & 3.375" Rear Seal)				O			
	1	925126	Out-of-Frame Kit (Pan w/Ears & 4.000" Rear Seal)				O			
	4	121111	Sleeve & Piston Assembly	O	O	O	O		I	I
	4	121238	Piston Assembly							
	4	121239	Cylinder Liner (Includes O-Rings)							
	4	121232	Cylinder Liner O-Ring Package							
	1	121241	Piston Ring Set (3-3/32 1-1/4)							
	1	121253	Piston Ring Set (3-1/8 1-1/4)							
	4	221113	STD Rod Bearing	O	O	O	O		I	I
	4	221218	.002 Rod Bearing							
	4	221219	.010 Rod Bearing							
	4	221221	.020 Rod Bearing							
	4	221222	.030 Rod Bearing							
	4	221223	.040 Rod Bearing							
	1	221112	STD Main Bearing Set, w/Thrust Washers	O	O	O	O		I	I
	1	221224	.002 Main Bearing Set, w/Thrust Washers							
	1	221225	.010 Main Bearing Set, w/Thrust Washers							
	1	221226	.020 Main Bearing Set, w/Thrust Washers							
	1	221227	.030 Main Bearing Set, w/Thrust Washers							
	1	221229	Thrust Washer Set							
	1	321265	Head Gasket Set	O	O	O	O		I	I
	1	321274	Head Gasket							
	2	321226	Positive Valve Seal Set, Optional (Not in Gasket Sets)							
	1	321251	Valve Cover Gasket							
	1	321268	Lower Gasket Set w/Seals: Except Below				O			
	1	321269	Lower Gasket Set w/Seals: 420BD				O			
	1	321271	Lower Gasket Set w/Seals: 400B, 410B, 411B			O				
	1	321272	Lower Gasket Set w/Seals: 420B	O						
	1	321254	Timing Cover Gasket							
	1	321258	Pan Gasket Set (Pan wo/Ears)							I
	1	321257	Pan Gasket Set (Pan w/Ears)						I	
	1	321236	Front Crank Seal							
	1	321237	Front Wear Sleeve, Optional (Not in Gasket Sets)							
	1	321273	Rear Crank Seal, 3.375" Shaft							
	1	321238	Rear Crank Seal, 4.000" Shaft							
	1	321239	Rear Wear Sleeve, 4.000" Shaft (Not in Gasket Sets)							
	4	221228	Pin Bushing							
	1	221216	Cam Bearing Set							
	8	721154	Rod Bolt							
	8	721135	Rod Nut							
	1	721158	Head Stud Kit w/Nuts & Washers							

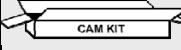
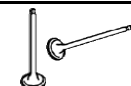
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(Pan w/Ears & 4.000" Rear Seal) Wheel Tractors: 420B;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	929511	Cam Kit					C
	1	929117	Valve Train Kit			V		
	1	929317	Basic Valve Kit			B		
	1	521148	Camshaft					C
	1	521133	Cam Thrust Plate					
	1	521134	Cam Key					
	1	521135	Cam Gear Lock Washer					
	8	521145	Tappet					C
	4	421195	Exhaust Valve		B		V	
	4	421196	Intake Valve		B		V	
	8	421179	Exhaust & Intake Valve Guide		B		V	
	4	421175	Exhaust Valve Spring		B		V	
	4	421159	Intake Valve Spring		B		V	
	4	421176	Rotocap Assembly (Rotator & Spring)				V	
	16	421161	Valve Keeper (Half)		B		V	
	4	421197	Valve Spring Retainer					
	4	421182	Exhaust Valve Seat					
	4	421198	Intake Valve Seat					
	4	421192	Rocker Arm, Right Hand					
	4	NLA	Rocker Arm, Left Hand					
	2	421186	Rocker Arm Shaft					
	1	521146	Cam Timing Gear					
	1	521143	Crank Timing Gear					
	8	521152	Push Rod, Gasoline Engines (11.281" OAL)					
	8	521149	Push Rod, LPG Engines (11.078" OAL)					
	1	621138	New Oil Pump, wo/Cover					
	1	621141	Oil Pressure Regulating Spring					
	1	NLA	Oil Pump Shim (.002")					
	1	NLA	Oil Pump Shim (.005")					
	1	721153	Crankshaft (3.375" Rear Seal)					
	1	721141	Plug, Cam (2 1/8")					
	1	721156	Plug, Head External Rear (1 1/8")					
	1	821147	New Water Pump					
	1	821146	Thermostat (150 Degree)					
	1	821149	Thermostat (180 Degree)					
	7	821142	Manifold Studs					
	7	821143	Manifold Nuts					