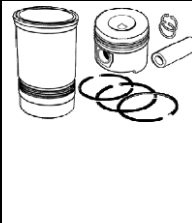


ALLIS - CHALMERS

ENGINE: 6120T



BORE: 5.250"	6 Cyl	Diesel	NOTES: Twin Turbos, Twin 4 Valve Heads
APPLICATION: Tractors: 8550, 4W305;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	915143	Out-of-Frame Kit		O		
	6	111193	Piston Kit (Includes Rings)		O		
	6	111194	Cylinder Liner (Includes O-Rings)		O		
	6	111195	Cylinder Liner O-Ring Package				
	1	111196	Cylinder Liner Shim (.005")				
	1	111197	Cylinder Liner Shim (.010")				
	1	111198	Cylinder Liner Shim (.015")				
	1	111199	Cylinder Liner Shim (.020")				
	6	111211	Piston Ring Set (3-1/8 1-1/4)				
	6	211238	STD Rod Bearing		O		
	6	211239	.010 Rod Bearing				
	6	211241	.020 Rod Bearing				
	6	211242	.030 Rod Bearing				
	6	211243	.040 Rod Bearing				
	1	211245	STD Main Bearing Set wo/Thrust Washers		O		
	1	211246	.010 Main Bearing Set wo/Thrust Washers				
	1	211247	.020 Main Bearing Set wo/Thrust Washers				
	1	211248	.030 Main Bearing Set wo/Thrust Washers				
	1	211249	.040 Main Bearing Set wo/Thrust Washers				
	1	211251	STD Thrust Washer Set		O		
	1	211252	.005 Thrust Washer Set				
	1	211253	.010 Thrust Washer Set				
	1	211254	.015 Thrust Washer Set				
	1	311269	Head Gasket Set (Nozzle & Turbo Gaskets Not Included)		O		
	2	311271	Head Gasket				
	2	311272	Valve Cover Gasket				
	6	311281	Nozzle Gasket (1)				
	12	311273	Intake & Exhaust Manifold Gasket				
	1	311274	Block Gasket Set		O		
	2	311276	Tappet Cover Gasket				
	1	311275	Oil Pan Gasket Set		O		
	1	311277	Front Crank Seal		O		
	1	311278	Rear Crank Seal (Single Lip)		O		
	1	311279	Rear Wear Sleeve		O		
	6	211244	Pin Bushing Kit (2.250" Pin)				
	1	211255	Cam Bearing Set				
	12	711166	Rod Bolt				
	2	711167	Head Bolt Kit				

(1)Optional, Not Included In Head Gasket Set

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ALLIS - CHALMERS

ENGINE: 6120T



BORE: 5.250"	6 Cyl	Diesel	NOTES: Twin Turbos, Twin 4 Valve Heads
APPLICATION: Tractors: 8550, 4W305;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	919124	Valve Train Kit				V	
	1	919324	Basic Valve Kit			B		
	1	511193	Camshaft					
	1	511194	Cam Thrust Plate					
	12	511195	Tappet					
	12	411182	Exhaust Valve (1.437" Hd Dia / 30 Degree)		B		V	
	12	411183	Intake Valve (30 Degree)		B		V	
	12	411184	Exhaust Valve Guide		B		V	
	12	411185	Intake Valve Guide		B		V	
	24	411186	Valve Spring w/Damper, Thru ESN 12-00632 (2)		B		V	
	24	411187	Valve Spring, After ESN 12-00632 "Use w/411191 Seat"		B		V	
	12	411188	Spring Update Kit (Incls 2-411187 Spring & 2-411191 Seat)		B		V	
	24	411189	Valve Rotator				V	
	48	411116	Valve Keeper (Half)		B		V	
	24	411191	Spring Seat, After ESN 12-00632 "Use w/411187 Spring"					
	12	411192	Exhaust Valve Seat					
	12	411193	Intake Valve Seat					
	4	411194	Exhaust Rocker Arm (Cylinder 1, 2, 4, 5)					
	2	411195	Exhaust Rocker Arm (Cylinder 3, 6)					
	4	411196	Intake Rocker Arm (Cylinder 1, 2, 4, 5)					
	2	411197	Intake Rocker Arm (Cylinder 3, 6)					
	12	411198	Rocker Arm Bushing					
	12	411199	Rocker Arm Adjusting Screw					
	12	411212	Valve Bridge Assembly					
	2	411211	Rocker Arm Shaft					
	1	511196	Cam Gear					
	1	511197	Crank Gear					
	1	511198	Injection Pump Drive Gear					
	1	511199	Injection Pump Gear					
	1	511212	Oil Pump Drive Gear					
	12	511211	Push Rod					
	1	611111	New Oil Pump (3)					
	1	611115	Oil Pump Relief Valve Assembly					
	1	611153	Oil Cooler: 8550 Thru ESN 12-01118					
	1	611154	Oil Cooler: 8550 After ESN 12-01118; 4W305					
	6	611155	Piston Cooling Jet (Press-In Top Of Rod)					
	1	711168	Crankshaft					
	1	711169	Vibration Dampener					
	1	811182	Thermostat					
	1	811183	New Water Pump					
	1	811184	Block Heater					
	6	811185	Nozzle Sleeve					

(2)411188 Update Recommended

(3)For Rebuilt Pump Use 611112

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