

# ALLIS - CHALMERS



ENGINE: D2900 / 649T

BORE: 3.875"	6 Cyl	Diesel	NOTES: Turbocharged, Non Piston Cooled
APPLICATION: Combines: L, M, MH; Tractors: 200, 7000; Wheel Loaders: 545, 545H, 940;			

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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		QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
		1	<a href="#">914136</a>	In-Frame Kit (16.3:1 Hi-Compression Upgrade)				I
		1	<a href="#">915136</a>	Out-of-Frame Kit (16.3:1 Hi-Compression Upgrade)		O		
		6	<a href="#">111137</a>	Sleeve & Piston Assembly (STD Compression)				
		6	<a href="#">111229</a>	Sleeve & Piston Assembly (16.3:1 Hi-Compression)		O		I
		6	<a href="#">111138</a>	Piston Kit, w/Rings (STD Compression)				
		6	<a href="#">111231</a>	Piston Assembly (16.3:1 Hi-Compression)				
		6	<a href="#">111128</a>	Cylinder Liner (Includes O-Rings)				
		6	<a href="#">111129</a>	Cylinder Liner O-Ring Package				
		1	<a href="#">111131</a>	Cylinder Liner Shim (.005") (1)				
		1	<a href="#">111135</a>	Block Repair Sleeve, Lower Liner Pilot Bore				
		6	<a href="#">111136</a>	Piston Ring Set (3-3/32 1-3/16)				
		6	<a href="#">211134</a>	STD Rod Bearing		O		I
		6	<a href="#">211135</a>	.010 Rod Bearing				
		6	<a href="#">211136</a>	.020 Rod Bearing				
		6	<a href="#">211137</a>	.030 Rod Bearing				
		6	<a href="#">211138</a>	.040 Rod Bearing				
		1	<a href="#">211139</a>	STD Main Bearing Set		O		I
		1	<a href="#">211141</a>	.010 Main Bearing Set				
		1	<a href="#">211142</a>	.020 Main Bearing Set				
		1	<a href="#">211143</a>	.030 Main Bearing Set				
		1	<a href="#">311182</a>	Head Gasket Set (Nozzle Gaskets Not Included)				I
		1	<a href="#">311183</a>	Head Gasket				
		1	<a href="#">311184</a>	Valve Cover Gasket				
		3	<a href="#">311185</a>	Exhaust Manifold Gasket				
		1	<a href="#">311186</a>	Lower Gasket Set w/Seals				
		1	<a href="#">311187</a>	Block Gasket Set				
		1	<a href="#">311196</a>	Timing Cover Gkt: Tractors; 940; L, M; MH Combine w/MKII				
		1	<a href="#">311198</a>	Timing Cover Gasket: M Combine w/MKI				
		1	<a href="#">311197</a>	Timing Gear Inspection Cover Gasket				
		1	<a href="#">311188</a>	Oil Pan Gasket Set (Incls Crank Driven Oil Pump Gaskets)				I
		1	<a href="#">311189</a>	Oil Pan Gasket				
		1	<a href="#">311191</a>	Full Gasket Set w/Seals (Nozzle Gaskets Not Included)		O		
		6	<a href="#">811132</a>	Nozzle Seal Kit, Allis-Chalmers (Gkt & Dust Seals)				
		6	<a href="#">811131</a>	Nozzle Seal Kit, MKI w/Bosch (Gkt, Dust Seal, 3-Washers)				
		6	<a href="#">811139</a>	Nozzle Seal Kit, MKII w/Bosch (Dust Seal & Washers) (2)				
		6	<a href="#">311199</a>	Nozzle Dust Seal, MKII w/Allis-Chalmers Nozzles (2)				
		1	<a href="#">311192</a>	Front Crank Seal				
		1	<a href="#">311193</a>	Rear Crank Seal Kit (Single Lip)				
		1	<a href="#">311194</a>	Rear Crank Seal (Single Lip)				
		1	<a href="#">311195</a>	Rear Wear Sleeve				
		6	<a href="#">211144</a>	Pin Bushing				
		1	<a href="#">211145</a>	Cam Bearing Set				
		12	<a href="#">711127</a>	Rod Bolt				
		1	<a href="#">711129</a>	Head Bolt Kit wo/Washers				

(1)For .010 Shim Use 111132; For .015 Use 111133; For .020 Use 111134 (2)Nozzle Gkt Not Used w/Copper Sleeve On MKII Engines

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		QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
		1	<a href="#">919512</a>	Camshaft Kit				C
		1	<a href="#">919111</a>	Valve Train Kit (30 Degree Exhaust)				V
		1	<a href="#">511134</a>	Camshaft				C
		1	<a href="#">511113</a>	Cam Thrust Plate (2 Bolt)				
		1	<a href="#">511114</a>	Cam Key (1/2 Woodruff Key)				
		1	<a href="#">511115</a>	Cam Gear Bolt (7/16 NC x 4" Grade 8)				
		1	<a href="#">511116</a>	Cam Gear Washer				
		12	<a href="#">511117</a>	Tappet				C
		6	<a href="#">411127</a>	Ex Valve (30 Deg) "Convert Early Engines To 30 Deg Seats"				V
		6	<a href="#">411128</a>	Intake Valve				V
		12	<a href="#">411113</a>	Valve Guide				V
		12	<a href="#">411114</a>	Valve Spring				V
		24	<a href="#">411116</a>	Valve Keeper (Half)				V
		12	<a href="#">411117</a>	Valve Spring Retainer				V
		6	<a href="#">411129</a>	Exhaust Valve Seat (30 Degree) "Use w/411127 Valve"				
		6	<a href="#">411131</a>	Intake Valve Seat				
		12	<a href="#">411121</a>	Rocker Arm				
		12	<a href="#">411122</a>	Rocker Arm Adjusting Screw				
		1	<a href="#">411132</a>	Rocker Arm Shaft				
		1	<a href="#">511133</a>	Cam Gear				
		1	<a href="#">511137</a>	Crank Gear, w/Crank Driven Oil Pump (1.445" Wide)				
		1	<a href="#">511141</a>	Idler Gear "For Bearing Use 511111"				
		1	<a href="#">511144</a>	Inj Pump Drive Gear: 200, 940, M (DB Pump)				
		1	<a href="#">511152</a>	Inj Pump Drive Gear: 7000, L, M, MH (Simms & DM Pump)				
		1	<a href="#">511148</a>	Hydraulic Pump Drive Gear: Tractors				
		1	<a href="#">511151</a>	Hydraulic Pump Drive Gear Bearing: Tractors				
		1	<a href="#">511146</a>	Oil Pump Drive Gear (Crank Driven Pump)				
		12	<a href="#">511149</a>	Push Rod				
		1	<a href="#">611123</a>	New Oil Pump (Crank Driven) (3)				
		1	<a href="#">611126</a>	Oil Pump Kit (0.667" Gears, Shafts, Gkts, Spring, Bushing)				
		1	<a href="#">611127</a>	Oil Pump Kit (0.887" Gears, Shafts, Gkts, Spring, Bushings)				
		1	<a href="#">611125</a>	Oil Cooler: Tractors; M Combine w/MKI Engine (4)				
		1	<a href="#">611128</a>	Oil Cooler: Loaders; L, M, MH Combine w/130HP MKII				
		1	<a href="#">711113</a>	Crankshaft				
		1	<a href="#">711132</a>	Dampener Pulley Assembly: 7000				
		2	<a href="#">711126</a>	Plug, Block (1.375")				
		1	<a href="#">711131</a>	Plug, Block (1.750")				
		1	<a href="#">711123</a>	Valve Cover Fastener Improvement Kit(Shouldered Bolt Type)				
		6	<a href="#">811137</a>	Nozzle Sleeve "Uses 2-811138 O-Rings"				
		1	<a href="#">811125</a>	Thermostat: Except 940 Loader & Combines w/MKII Engine				
		1	<a href="#">811141</a>	Thermostat: 940 Loader; Combines w/MKII Engine				
		1	<a href="#">811162</a>	New Water Pump: 200, 7000 (3/4" NPT Port) (5)				
		1	<a href="#">811135</a>	Water Pump Kit: Tractors; M Combine w/MKI Engine				
		1	<a href="#">811136</a>	Block Heater				

(3)For Rebuilt Use 611124 (4)Use 611129 For M Combine w/120HP MKII Engine (5)Use 811164 For L, MH; M w/Simms Injection Pump