

# ALLIS - CHALMERS



ENGINE: D2800 / D2900 / 649

BORE: 3.875"	6 Cyl	Diesel	NOTES:
APPLICATION: Combines: F, F2, G; Cotton Strippers: 860; Tractors: 180, 185, 190, 190XT; Loader-Backhoes: 918; Wheel Loaders: 345B, 840B;			

CLICK THE ITEM # TO VIEW OR PURCHASE PART

1-800-443-0625 | WWW.JENSALES.COM

		QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
		1	<a href="#">914129</a>	In-Frame Kit (Heavy Duty Upgrade)				I
		1	<a href="#">915129</a>	Out-of-Frame Kit (Heavy Duty Upgrade)		O		
	6	<a href="#">111126</a>	Sleeve & Piston Assembly					
	6	<a href="#">111229</a>	Sleeve & Piston Assembly (Heavy Duty)		O			I
	6	<a href="#">111127</a>	Piston Kit, w/Rings					
	6	<a href="#">111231</a>	Piston Assembly (Heavy Duty)					
	6	<a href="#">111128</a>	Cylinder Liner (Includes O-Rings)					
	6	<a href="#">111129</a>	Cylinder Liner O-Ring Package					
	1	<a href="#">111131</a>	Cylinder Liner Shim (.005") (1)					
	1	<a href="#">111135</a>	Block Repair Sleeve, Lower Liner Pilot Bore					
	6	<a href="#">111136</a>	Piston Ring Set (3-3/32 1-3/16)					
	6	<a href="#">211134</a>	STD Rod Bearing		O			I
	6	<a href="#">211135</a>	.010 Rod Bearing					
	6	<a href="#">211136</a>	.020 Rod Bearing					
	6	<a href="#">211137</a>	.030 Rod Bearing					
	6	<a href="#">211138</a>	.040 Rod Bearing					
	1	<a href="#">211139</a>	STD Main Bearing Set		O			I
	1	<a href="#">211141</a>	.010 Main Bearing Set					
	1	<a href="#">211142</a>	.020 Main Bearing Set					
	1	<a href="#">211143</a>	.030 Main Bearing Set					
	1	<a href="#">311182</a>	Head Gasket Set (Nozzle Gaskets Not Included)					I
	1	<a href="#">311183</a>	Head Gasket					
	1	<a href="#">311184</a>	Valve Cover Gasket					
	3	<a href="#">311185</a>	Exhaust Manifold Gasket					
	1	<a href="#">311186</a>	Lower Gasket Set w/Seals					
	1	<a href="#">311187</a>	Block Gasket Set					
	1	<a href="#">311196</a>	Timing Cover Gasket, w/Cam Driven Hydraulic Pump & 840B					
	1	<a href="#">311198</a>	Timing Cover Gasket, wo/Cam Driven Hydraulic Pump					
	1	<a href="#">311197</a>	Timing Gear Inspection Cover Gasket					
	1	<a href="#">311188</a>	Oil Pan Gasket Set (Incls Crank Driven Oil Pump Gaskets)					I
	1	<a href="#">311189</a>	Oil Pan Gasket					
	1	<a href="#">311191</a>	Full Gasket Set w/Seals (Nozzle Gaskets Not Included)		O			
	6	<a href="#">811132</a>	Nozzle Seal Kit, Allis-Chalmers (Gkt & Dust Seals)					
	6	<a href="#">811131</a>	Nozzle Seal Kit, Bosch (Gkt, Dust Seal, 3-Washers)					
	1	<a href="#">311192</a>	Front Crank Seal					
	1	<a href="#">311193</a>	Rear Crank Seal Kit (Single Lip)					
	1	<a href="#">311194</a>	Rear Crank Seal (Single Lip)					
	1	<a href="#">311195</a>	Rear Wear Sleeve					
	6	<a href="#">211144</a>	Pin Bushing					
	1	<a href="#">211145</a>	Cam Bearing Set					
	12	<a href="#">711127</a>	Rod Bolt					
	1	<a href="#">711128</a>	Head Bolt Kit w/Washers					
	1	<a href="#">711129</a>	Head Bolt Kit wo/Washers					

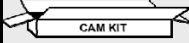









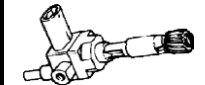
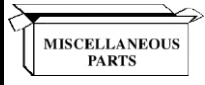
(1)For .010 Shim Use 111132; For .015 Shim Use 111133; For .020 Shim Use 111134

# ALLIS - CHALMERS



ENGINE: D2800 / D2900 / 649

BORE: 3.875"	6 Cyl	Diesel	NOTES:
APPLICATION: Combines: F, F2, G; Cotton Strippers: 860; Tractors: 180, 185, 190, 190XT; Loader-Backhoes: 918; Wheel Loaders: 345B, 840B;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT
	1	919512	Camshaft Kit "May Need 511127 + 511132 or 511133 Gear Thru (2)"	C
	1	919111	Valve Train Kit (30 Degree Exhaust)	V
	1	511138	Cam, Thru (2) (Org Style w/Full Key) "Not Recommended"	
	1	511134	Cam "May Need 511127 + 511132 or 511133 Gear Thru (2)"	C
	1	511113	Cam Thrust Plate (2 Bolt)	
	1	511127	Cam Upgrade Bolt Kit (Bolt, Washer, Key)	
	12	511117	Tappet	C
	6	411127	Ex Valve (30 Deg) "Convert Early Engines To 30 Deg Seats"	V
	6	411128	Intake Valve	V
	12	411113	Valve Guide	V
	12	411114	Valve Spring	V
	24	411116	Valve Keeper (Half)	V
	12	411117	Valve Spring Retainer	V
	6	411129	Exhaust Valve Seat (30 Degree) "Use w/411127 Valve"	
	6	411131	Intake Valve Seat	
	12	411121	Rocker Arm	
	12	411122	Rocker Arm Adjusting Screw	
	1	411132	Rocker Arm Shaft	
	12	511149	Push Rod	
	1	511131	Cam Gear (Press-On Gear For Original Early Cam)	
	1	511132	Cam Gear (Counterbored Gear For Late Cam Conversion)	
	1	511135	Crank Gear (1.000" Wide)	
<b>Soft Gears Thru (2)</b>	1	511139	Idler Gear: Except (3) "For Bearing Use 511111"	
	1	511142	Inj Pump Drive Gear: Thru (4)	
	1	511143	Inj Pump Drive Gear: After (4), Except (3)	
	1	511147	Hydraulic Pump Drive Gear: Tractors Except (3)	
	1	511133	Cam Gear (Counterbored Gear)	
	1	511136	Crank Gear, w/Cam Driven Oil Pump (1.000" Wide)	
	1	511137	Crank Gear, w/Crank Driven Oil Pump (1.445" Wide)	
<b>Hard Gears After (2)</b>	1	511141	Idler Gear "Also Fits (3), For Idler Gear Bearing Use 511111"	
	1	511144	Inj Pump Drive Gear "Also Fits (3)"	
	1	511145	Inj Pump Drive Gear: Thru (4) (Hard Conversion)	
	1	511148	Hydraulic Pump Drive Gear: Tractors "Also Fits (3)"	
	1	511146	Oil Pump Drive Gear (Crank Driven Pump)	
	1	611122	New Oil Pump (Cam Driven)	
	1	611123	New Oil Pump (Crank Driven) (5)	
	1	611125	Oil Cooler	
	1	711113	Crankshaft	
	1	711123	Valve Cover Fastener Improvement Kit(Shouldered Bolt Type)	
	6	811137	Nozzle Sleeve "Uses 2-811138 O-Rings"	
	1	811125	Thermostat	
	1	811134	New Water Pump: Tractors "For Combines Use 811165"	
	1	811135	Water Pump Kit	
	1	811136	Block Heater	

CLICK THE ITEM # TO VIEW OR PURCHASE PART

1-800-443-0625 | WWW.JENSALES.COM