

# ALLIS - CHALMERS



ENGINE: D2200

BORE: 3.875"	4 Cyl	Diesel	NOTES:
APPLICATION: Crawlers: 650, 652, 653, 655, HD4; Forklifts: 500, Buckmaster; Wheel Tractors: 615, I600;			

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		QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
		1	<a href="#">914114</a>	In-Frame Kit (Heavy Duty Upgrade)				I
		1	<a href="#">915114</a>	Out-of-Frame Kit (Heavy Duty Upgrade)		O		
		4	<a href="#">111126</a>	Sleeve & Piston Assembly				
		4	<a href="#">111229</a>	Sleeve & Piston Assembly (Heavy Duty)		O		I
		4	<a href="#">111127</a>	Piston Kit, w/Rings				
		4	<a href="#">111231</a>	Piston Assembly (Heavy Duty)				
		4	<a href="#">111128</a>	Cylinder Liner (Includes O-Rings)				
		4	<a href="#">111129</a>	Cylinder Liner O-Ring Package				
		1	<a href="#">111131</a>	Cylinder Liner Shim (.005") (1)				
		1	<a href="#">111135</a>	Block Repair Sleeve, Lower Liner Pilot Bore				
		4	<a href="#">111136</a>	Piston Ring Set (3-3/32 1-3/16)				
		4	<a href="#">211134</a>	STD Rod Bearing		O		I
		4	<a href="#">211135</a>	.010 Rod Bearing				
		4	<a href="#">211136</a>	.020 Rod Bearing				
		4	<a href="#">211137</a>	.030 Rod Bearing				
		4	<a href="#">211138</a>	.040 Rod Bearing				
		1	<a href="#">211161</a>	STD Main Bearing Set		O		I
		1	<a href="#">211162</a>	.010 Main Bearing Set				
		1	<a href="#">211163</a>	.020 Main Bearing Set				
		1	<a href="#">211164</a>	.030 Main Bearing Set				
		1	<a href="#">311211</a>	Head Gasket Set (Nozzle Gaskets Not Included)				I
		1	<a href="#">311212</a>	Head Gasket				
		1	<a href="#">311213</a>	Valve Cover Gasket				
		2	<a href="#">311185</a>	Exhaust Manifold Gasket				
		1	<a href="#">311214</a>	Block Gasket Set				
		1	<a href="#">311196</a>	Timing Cover Gasket				I
		1	<a href="#">311215</a>	Oil Pan Gasket Set (Incls Crank Driven Oil Pump Gaskets)				
		1	<a href="#">311216</a>	Oil Pan Gasket				
		1	<a href="#">311217</a>	Full Gasket Set w/Seals (Nozzle Gaskets Not Included)		O		
		4	<a href="#">811132</a>	Nozzle Seal Kit, Allis-Chalmers (Gkt & Dust Seals)				
		4	<a href="#">811131</a>	Nozzle Seal Kit, Bosch (Gkt, Dust Seal, 3-Washers)				
		1	<a href="#">311192</a>	Front Crank Seal				
		1	<a href="#">311193</a>	Rear Crank Seal Kit (Single Lip)				
		1	<a href="#">311194</a>	Rear Crank Seal (Single Lip)				
		1	<a href="#">311195</a>	Rear Wear Sleeve				
		4	<a href="#">211144</a>	Pin Bushing				
		1	<a href="#">211145</a>	Cam Bearing Set				
		8	<a href="#">711127</a>	Rod Bolt				
		1	<a href="#">711141</a>	Head Bolt Kit w/Washers				

(1)For .010 Shim Use 111132; For .015 Shim Use 111133; For .020 Shim Use 111134

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT					
	1	<a href="#">919513</a>	Camshaft Kit						C
	1	<a href="#">919114</a>	Valve Train Kit (30 Degree Exhaust)					V	
	1	<a href="#">511153</a>	Camshaft						C
	1	<a href="#">511113</a>	Cam Thrust Plate (2 Bolt)						
	1	<a href="#">511127</a>	Cam Bolt Kit (Bolt, Washer, Key)						
	8	<a href="#">511117</a>	Tappet						C
	4	<a href="#">411127</a>	Ex Valve (30 Deg) "Convert Early Engines To 30 Deg Seats"					V	
	4	<a href="#">411128</a>	Intake Valve					V	
	8	<a href="#">411113</a>	Valve Guide					V	
	8	<a href="#">411114</a>	Valve Spring					V	
	16	<a href="#">411116</a>	Valve Keeper (Half)					V	
	8	<a href="#">411117</a>	Valve Spring Retainer					V	
	4	<a href="#">411129</a>	Exhaust Valve Seat (30 Degree) "Use w/411127 Valve"						
	4	<a href="#">411131</a>	Intake Valve Seat						
	8	<a href="#">411121</a>	Rocker Arm						
	8	<a href="#">411122</a>	Rocker Arm Adjusting Screw						
	1	<a href="#">411133</a>	Rocker Arm Shaft						
	8	<a href="#">511149</a>	Pushrod						
	1	<a href="#">511132</a>	Cam Gear: 500, 615, Buckmaster; HD4 Thru #3000						
	1	<a href="#">511135</a>	Crank Gear: 500, 615, Buckmaster						
	1	<a href="#">511139</a>	Idler Gear: 500, 615, Buckmaster						
	1	<a href="#">511111</a>	Idler Gear Bearing						
	1	<a href="#">511143</a>	Inj Pump Drive Gear: 500, 615, Buckmaster						
	1	<a href="#">511147</a>	Hydraulic Pump Drive Gear: 615; HD4 Thru # 3000						
	1	<a href="#">511151</a>	Hydraulic Pump Drive Gear Bearing						
	1	<a href="#">511133</a>	Cam Gear: 650, 652, 653, 655; HD4 After # 3000						
	1	<a href="#">511136</a>	Crank Gear: 650, 652, 653, 655, HD4 (1.000" Wide)						
	1	<a href="#">511141</a>	Idler Gear: 650, 652, 653, 655, HD4						
	1	<a href="#">511111</a>	Idler Gear Bearing						
	1	<a href="#">511145</a>	Inj Pump Drive Gear: HD4 Thru ESN 2D28304						
	1	<a href="#">511144</a>	Inj Pump Drive Gear: 650, 652, 653, 655; Late HD4						
	1	<a href="#">511148</a>	Hydraulic Pump Drive Gear: 650, 652, 653, 655; Late HD4						
	1	<a href="#">511151</a>	Hydraulic Pump Drive Gear Bearing						
	1	<a href="#">611122</a>	New Oil Pump						
	1	<a href="#">711142</a>	Crankshaft						
	2	<a href="#">711126</a>	Plug, Block (1.375")						
	1	<a href="#">711123</a>	Valve Cover Fastener Improvement Kit(Shouldered Bolt Type)						
	1	<a href="#">811125</a>	Thermostat						
	1	<a href="#">811134</a>	New Water Pump: 650, 652, 653, 655, HD4						
	1	<a href="#">811135</a>	Water Pump Kit: 650, 652, 653, 655, HD4						
	1	<a href="#">811149</a>	Water Pump Kit: 500, 615, Buckmaster						

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