

ALLIS - CHALMERS



ENGINE: B125/CE/CR/R (125 CI)
B116/BE (116 CI w/3.250" Bore)

BORE: 3.375" 4 Cyl Gas / LP NOTES: Verify That Lower Block Seal Land Is 3.718" ID On Early Engines

APPLICATION: Balers: 10 Roto-Baler; Combines: 60, 60H, 66; Power Units: B15, B125;
Tractors: B After # 100; C, CA, IB, RC; Wheel Loaders: TL6, TLB;

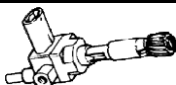
	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
	1	914111	In-Frame Kit, 3.375" Bore (6.25:1 CR)				I
	1	914155	In-Frame Kit, 3.437" Overbore				I
	1	915111	Out-of-Frame Kit, 3.375" Bore (6.25:1 CR)		O		
	1	915155	Out-of-Frame Kit, 3.437" Overbore		O		
	4	111181	Sleeve & Piston Assembly, 3.375" Bore (6.25:1 Aluminum)		O		I
	4	111182	Piston Assembly, 3.375" Bore (6.25:1 Aluminum)				
	4	111183	Sleeve & Piston Assembly, 3.375" Bore (5.75:1 Cast Iron)				
	4	111184	Piston Assembly, 3.375" Bore (5.75:1 Cast Iron)				
	4	111186	Cylinder Liner (Includes O-Rings)				
	4	111187	Cylinder Liner O-Ring Package				
	4	111185	Sleeve & Piston Assembly, 3.437" Overbore Aluminum		O		I
	1	111188	Piston Ring Set: Early B, IB, B15, 3.250" Bore (2-1/8 1-3/16)				
	1	111189	Piston Ring Set, 3.375" Bore (2-1/8 1-3/16)				
	1	111191	Piston Ring Set, 3.375" Bore (3-1/8 1-3/16)				
	1	101115	Piston Ring Set, 3.437" Overbore (3-3/32 1-3/16)				
	4	111192	Piston Ring Set, 3.437" Overbore (3-1/8 1-3/16)				
	4	211222	STD Rod Bearing		O	O	I
	4	211223	.002 Rod Bearing				
	4	211224	.005 Rod Bearing				
	4	211225	.010 Rod Bearing				
	4	211226	.020 Rod Bearing				
	4	211227	.030 Rod Bearing				
	4	211228	.060 Rod Bearing				
	1	211229	Rod Cap Shim Kit				
	1	211231	STD Main Bearing Set		O	O	I
	1	211232	.0025 Main Bearing Set				
	1	211233	.010 Main Bearing Set				
	1	211234	.020 Main Bearing Set				
	1	211235	.030 Main Bearing Set				
	1	211236	Main Cap Shim Kit				
	1	311261	Head Gasket Set				I
	1	311262	Head Gasket				
	1	311263	Valve Cover Gasket				
	1	311264	Manifold Gasket Set				
	1	311265	Full Gkt Set w/Seals		O	O	
	1	311266	Timing Cover Gasket				
	1	311257	Pan Gasket				I
	1	311267	Front Seal, Thru ESN CE177566 or CR54230 (1.938" OD)				
	1	311244	Front Seal, After ESN CE177566 or CR54230 (2.000" OD)				
	1	301133	Front Wear Sleeve				
	1	311268	Rear Crank Seal				
	1	311259	Rear Seal Housing Gasket				
	1	211237	Cam Bearing Set				
	1	211221	Governor Gear Bushing (Front Of Block)				
	8	711155	Rod Bolt				
	8	711156	Rod Nut "For Pal Nut Use 711157"				
	1	711163	Head Bolt Kit				

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	1	919117	Valve Train Kit, Early (wo/Rotators)			V	
	1	919118	Valve Train Kit, Late (w/Rotators)			V	
	1	511175	Camshaft				
	1	511186	Cam Thrust Plunger				
	1	511187	Cam Thrust Spring				
	1	511164	Cam Key (5/32" x 3/4")				
	8	511179	Tappet				
	4	411167	Exhaust Valve		V		V
	4	411168	Intake Valve		V		V
	8	411169	Valve Guide		V		V
	8	411145	Valve Spring		V		V
	4	411146	Exhaust Valve		V		
	16	411172	Valve Keeper (Half)		V		V
	8	411173	Valve Spring				
	4	411173	Intake Spring Retainer, After ESN CE161056 or CR49830				
	8	411149	Valve Spring				
	8	411174	Valve Spring				
	4	401143	Exhaust Valve				
	4	401144	Intake Valve				
	8	411178	Rocker Arm				
	8	411176	Rocker Arm				
	1	411179	Rocker Arm				
	2	411181	Rocker Arm				
	1	511181	Cam Gear				
	1	511189	Crank Gear				
	1	511191	Governor Drive Gear & Shaft, Battery Ignition				
	1	511192	Governor Drive Gear, Magneto Ignition				
	8	511188	Push Rod				
	1	611151	New Oil Pump				
	1	611152	Oil Pump Kit (Blades, Springs, Gkts, Pressure Relief Ball)				
	1	611147	Oil Pump Drive Pin (Rear Of Cam)				
	1	711164	Crankshaft Kit (Includes Bearings & Shims)				
	1	711165	Pilot Bushing Oil Wick (Rear Of Crankshaft)				
	3	711149	Plug, Block (2 1/2" Flat)				
	3	711154	Plug, Internal Head				
	1	811177	Gov Shaft Asb, Battery Ign (Gear, Shaft, Weights, Brg)				
	1	811178	Gov Shaft Asb, Magneto Ign (Gear, Shaft, Weights, Brg)				
	1	811176	Governor Kit (Weights, Pins, Brg, Bushing, Gasket)				
	1	811175	Fuel Pump: B125 (Positive Ground Electric Pump)				
	1	811181	Thermostat Kit, Early wo/Bypass (Includes Spring & Gkt)				
	1	811156	Thermostat, Late Style Outlet w/Bypass (160 Degree)				
	1	811157	Thermostat, Late Style Outlet w/Bypass (180 Degree)				
	1	811179	New Water Pump, Early (Adjustable Pulley)				